

TABLE IN KITS INSTRUCTIONS







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Overview



This model is easily transportable and materials are ideal for indoor use.

It has been tested in France and Ghana.

ADVANTAGES

- Easily transportableRelatively affordable
- Relatively easy to build

DISADVANTAGES

- Short lifespanNot suitable for wheelchair users

PROFESSIONAL CARPENTER 2 DAYS (APPROXIMATELY 6 HOURS PER DAY)

2 NON-PROFESSIONAL **CARPENTERS** 3 DAYS

200 € in France 117 € in Ghana

Labour included

TABLE IN KITS INSTRUCTIONS ITTF FOUNDATION

What you need



For a more visual instruction, check out our video here.

MATERIAL

Description	Picture	Size	Quantity	Ref
Wooden strips		25mx4cmx4cm	1	
Screws		60mm	100	
Panels		200x150x2cm	2	al
Panels		150x100x2cm	2	a2

TOOLS



Tape measure



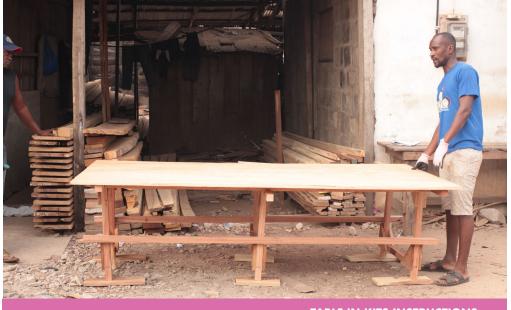
Drill/ Screwdriver



Bubble level







SAFETY MEASURES

- Opt for portable tools and machines with reduced weight
- Wear suitable handling gloves
- Organise the flow of goods in the workshop so that unnecessary or avoidable handling is avoided
- Where necessary, wear ear protection
- Have a safety kit at hand at the cutting or assembly workshops
- Keep supply materials as close as possible to the work area
- On site, give preference to handling by several people when no mechanised assistance is possible





CUTTING THE PIECES



MATERIAL AND TOOLS TO PREPARE FOR STEP 1 TO 5



MATERIAL

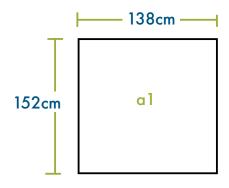
Description	Picture	Size	Quantity	Ref
Wooden strips		25mx4cmx4cm	1	
Screws		60mm	100	
Panels		200x150x2cm	2	a1
Panels		150x100x2cm	2	a2

TOOLS



Step 1

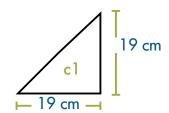
Cut 2 panels a1 with the measurements 152×138 cm.



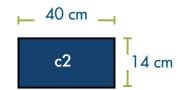


Step 2

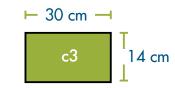
Cut the elements below from the panels a2:



Repeat this step 24 times.



Repeat this step 4 times.



Repeat this step 2 times.



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Step 3

Cut the elements below from the wooden strips:

Repeat this step 2 times.

——59.8cm—

b2

Repeat this step 3 times.

62.2cm

b3

Repeat this step 2 times.

Repeat this step 4 times.

150cmb5

Repeat this step 3 times.

_____230cm

b6

Repeat this step 2 times.

242cm b7

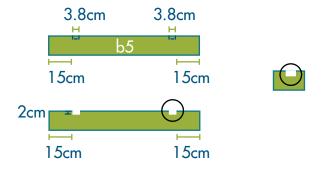
Repeat this step 2 times.



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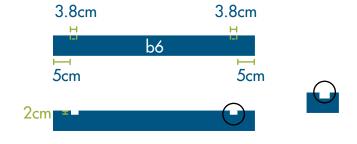
ITTF FOUNDATION TABLE IN KITS INSTRUCTIONS

Take two of the wooden strips **b5** apart and cut them as indicated on page 12. The notches have to be 2 cm deep.



Take b5 and cut. Repeat this step 2 times.

Take the two wooden strips b6 and cut as indicated on page 12. The notches have to be 2 cm deep.



Take b6 and cut. Repeat this step 2 times.

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2 BUILDING THE TABLE LEGS



MATERIAL AND TOOLS TO PREPARE FOR STEP 6 TO 8

MATERIAL

Description	Picture	Size	Quantity	Ref
Wooden strips		30x4x3cm	8	b1
Wooden strips		59.8x4x3cm	4	b2
Wooden strips		62.2x4x3cm	2	b3
Wooden strips		66x4x3cm	4	b4
Wooden strips		150x4x3cm	1	b5
Wooden strips	•	150x4x3cm	2	b5
Wooden strips		230x4x3cm	2	b6
Wooden strips		242x4x3cm	2	b7

Description	Picture	Size	Quantity	Ref
Plates		19x19cm	24	c1
Plates		14x40x2cm	4	c2
Plates		14x30x2cm	2	c3
Panels		152x138cm	2	al

TOOLS

measure







Bubble level

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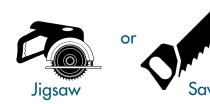
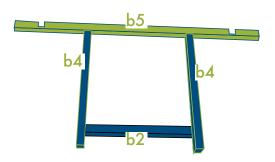
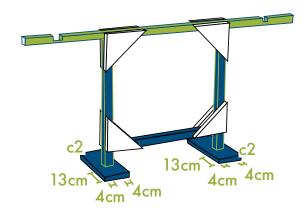


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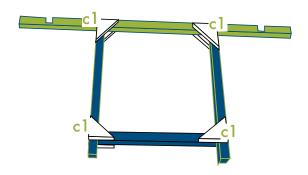
For this step, use the two wooden strips b5 that have notches. Repeat this step 2 more times.



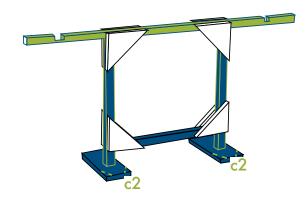
Assemble b2, b4 and b5 and fix them with screws.



Assemble the plates c2 at the bottom and fix them with screws.



Assemble c1 on both sides and fix them with screws.



To avoid any risk of injuries, round these angles by cutting c2 as depicted above

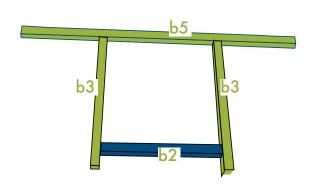
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ITTF FOUNDATION TABLE IN KITS INSTRUCTIONS

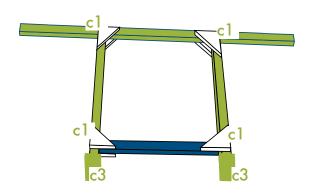
Step 7

You only need to do this step once.

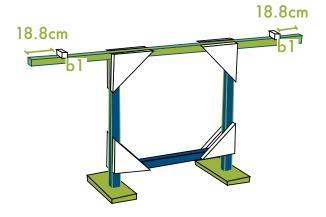




Assemble b2, b3 and b5 and fix them with screws.

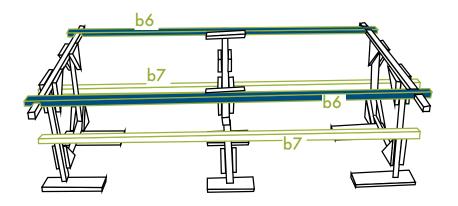


Assemble c1 on both sides and fix them with screws. Assemble the plates c3 at the bottom and fix them with screws.



Assemble the wooden strips b1 on b5 and fix them with screws.

ITTF FOUNDATION 15





Place the legs inbetween the other two table legs created in step 7. Place the wooden strips b6 on the upper side, fix them in the notches. Then, fix the wooden strips b7 with screws as shown above.

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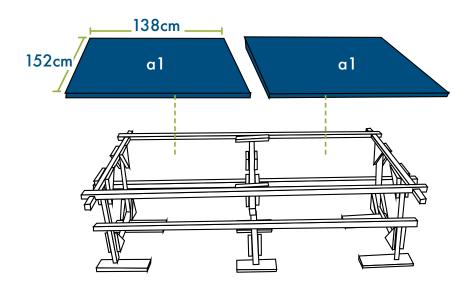
ITTF FOUNDATION TABLE IN KITS INSTRUCTIONS



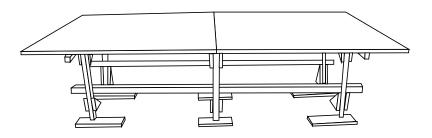
3 PLACING THE TABLE TOP



Assemble the table.



You can now add the net.



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YOUR TABLE IS READY, ENJOY!



