

SCHOOL DESK INSTRUCTIONS







4

Overview

5

What you need

6

Safety measures

7

Cutting the pieces

11

Building the table legs

13

Placing the table top

Overview



This model can be adjusted in height and size to serve as a school table or regular table tennis table. The materials are ideal for indoor use.

It has been tested in South Africa and Ghana.

ADVANTAGES

- Adjustable / dual-use designModular table: storable and easily transportable
- Relatively affordable

DISADVANTAGES

- Difficult to build
- Not suitable for wheelchair users
- Longer construction time

PROFESSIONAL CARPENTER 3 DAYS (APPROXIMATELY 6 HOURS PER DAY)

2 NON-PROFESSIONAL **CARPENTERS** 7 DAYS

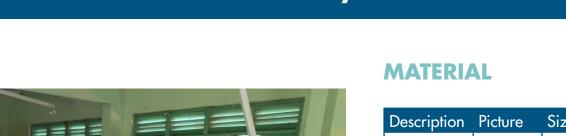
225 € in South Africa 99 € in Ghana

Labour included

What you need



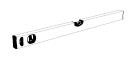
For a more visual instruction, check out our video here.



Description	Picture	Size	Quantity	Ref
Wooden strips		250x8x3cm	8	ŧ1
Wooden strips		260x5x1.5cm	4	t2
Wooden strips		220x3x2cm	14	t 3
Wooden trunnion		1m x Ø 2cm	1	t4
Screws		60mm	200	
Panels		150x100x3cm	4	al

TOOLS

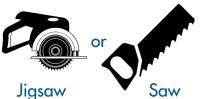




Bubble level



Drill/ Screwdriver





SAFETY MEASURES

- Opt for portable tools and machines with reduced weight
- Wear suitable handling gloves
- Organise the flow of goods in the workshop so that unnecessary or avoidable handling is avoided
- Where necessary, wear ear protection
- Have a safety kit at hand at the cutting or assembly workshops
- Keep supply materials as close as possible to the work area
- On site, give preference to handling by several people when no mechanised assistance is possible





CUTTING THE PIECES



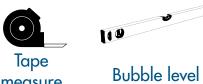
MATERIAL AND TOOLS TO PREPARE FOR STEP 1 TO 5



MATERIAL

Description	Picture	Size	Quantity	Ref
Wooden strips		250x8x3cm	8	t1
Wooden strips		260x5x1.5cm	4	t2
Wooden strips		220x3x2cm	14	t3
Wooden trunnion		1m x Ø 2cm	1	t4
Screws		60mm	200	
Panels		150x100x3cm	4	al

TOOLS









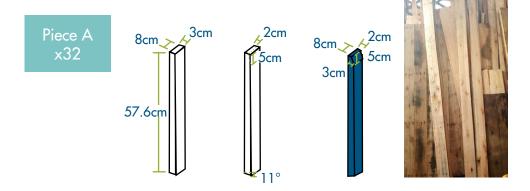
Drill/ Screwdriver

Jigsaw

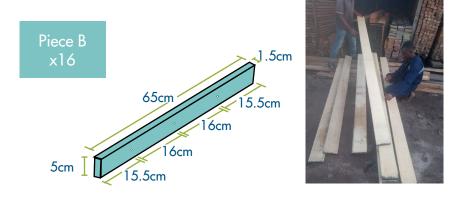
Hammer



Prepare all the following pieces using the wooden strips t1, t2. Keep the all pieces you cut off for later.

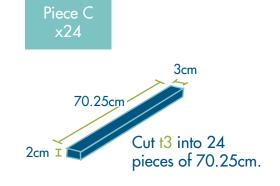


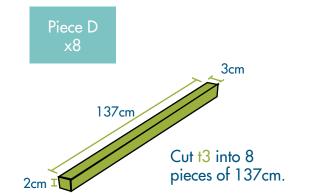
Cut t1 in 32 pieces of 57.6cm. Bevel and cut the piece at 11° at the bottom. On the top, measer 2 cm in width and 5 cm length and cut it. Repeat this step 32 times.



Cut t2 into 16 pieces of 65cm. Use the drill to make holes of 2 cm diameter.







Piece E x24



Cut t4 into 24 pieces of 7cm.

9

Prepare all the following pieces using the panels a1.

Piece F x16

Piece G x16

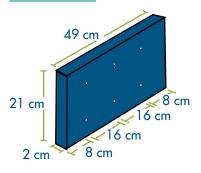
8 cm 5 cm 2.5 cm

8 cm 15 cm 2 cm

Take a1 and cut 8x5x2.5 cm.

Take a1 and cut 15x8x2 cm.

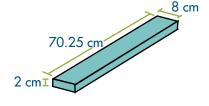
Piece H x8



Take a1 and cut 49x21x2 cm.
Take the drill to make holes of 2 cm in diameter.

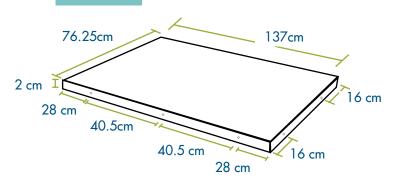
10

Piece I x8



Take a1 and cut 70.25x8x2 cm.

Piece J x4



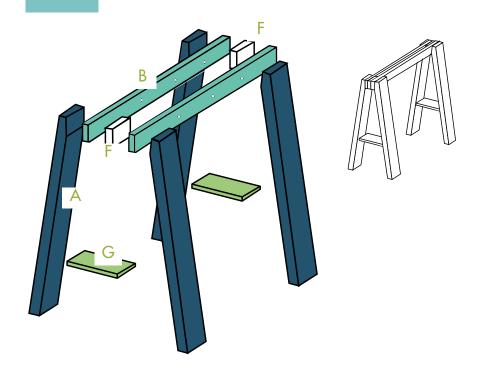
Take a1 and cut 137x76.25x2 cm.

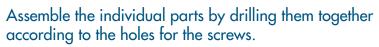


2 BUILDING THE TABLE LEGS



Step 3





Rotate part G by adjusting it so that it forms a perfect joint between both of the 2 supports A.

If necessary bevel the parts G at approximately 28.8 cm from the ground.

Repeat this step 8 times.



Description	Picture	Size	Quantity	Piece
Wooden strips		57.6x8x3 cm	32	A
Wooden strips		65x5x1.5 cm	16	В
Panels		15x8x2 cm	16	G
Panels		8x5x2.5 cm	16	F

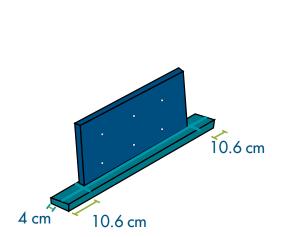


3 ASSEMBLING THE TABLE TOP



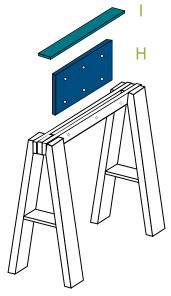
Step 4

This model offers two different height adjustments.



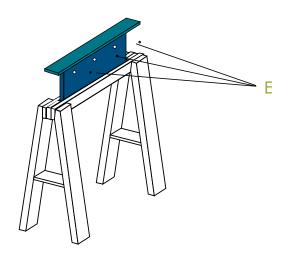
Centre the piece.





Drill piece H together with piece I prepared in step 2. Then, insert the piece in the trestle.

Repeat this step 8 times.



Insert 3 connectors (piece E, prepared in step 1) into the openings to hold it firmly together. Repeat this step 8 times.

14

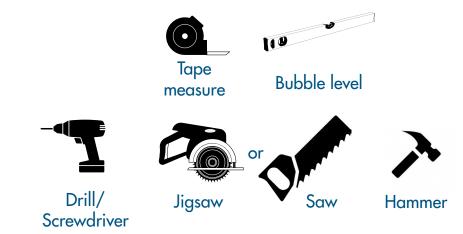
MATERIAL AND TOOLS TO PREPARE FOR STEP 5 TO 7

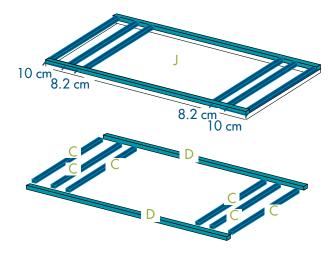


MATERIAL

Description	Picture	Size	Quantity	Piece
Wooden strips		70,25x3x2 cm	24	С
Wooden strips		137x3x2 cm	8	D
Panels		137x76.25x2 cm	4	J

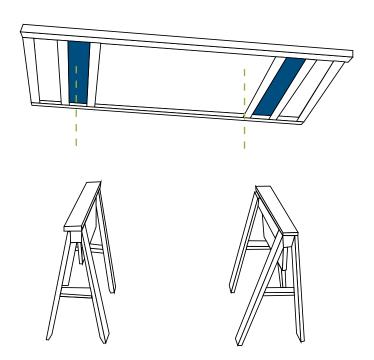
TOOLS





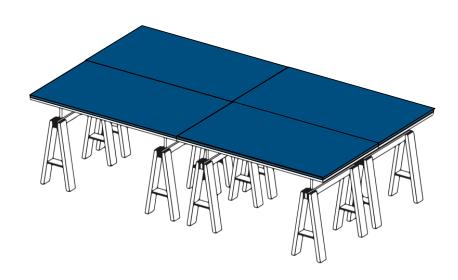
Take the four panels. Assemble the individual parts on top and then drill according to the holes for the screws. Repeat this step 4 times.





Assemble the table with the results from steps 4 and 5. Repeat this step 4 times.

16



- You have three options now:

 1. Join the 4 table tops together using the 10 wooden connectors
 (E) and attach a net to play.

 2. Keep the individual 4 tables and attach a net per table to play.

 3. Use the individual 4 tables for school children in classes and
- adjust the height accordingly.



17

SCHOOL DESK INSTRUCTIONS ITTF FOUNDATION



YOUR TABLE IS READY, ENJOY!



